

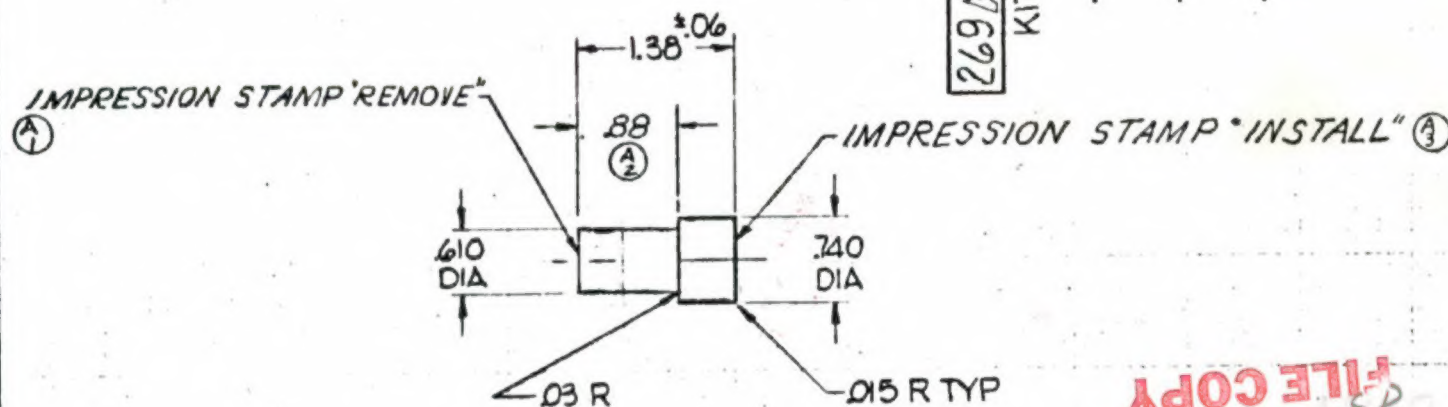
DO NOT SCALE

269A9216

KIT A

REVISIONS


| SYM | E.O.'S | DESCRIPTION | DRWN | APP'D | DATE |
|-----|--------|--------------------|------|-------|------|
| A | | RELEASES S.O. N° 1 | CH | | |



NOTES:

1. IDENTIFY PER HP 8-5 (IMPRESSON STAMP)
2. BLACK OXIDE PER HP 4-50
3. HEAT TREAT TO Rc 34-38 PER HPI-1
4. SURFS ¹²⁵

REDUCED SIZE PRINT

| | | | | | | | |
|---------------|----------|-----------|--|---------------|------------------|--------------------------------------|--|
| | | | | | .75 DIA ROD | SAE 4130 STL | MIL-S-6758 |
| REQD | PART NO. | REQD | PART NO. | NAME | SIZE | DESCRIPTION | SPECIFICATION |
| ASSEMBLY OPP. | | | ASSEMBLY SHOWN | | LIST OF MATERIAL | | |
| | | | UNLESS OTHERWISE SPECIFIED | DRWN BENEFIEL | 84-63 | PUNCH- 07412 SEAL INSTALLATION | HUGHES TOOL COMPANY AIRCRAFT DIVISION CULVER CITY, CALIFORNIA  269A9216 |
| | | | DIMENSIONAL TOLERANCES | CHK'D | 8-4-88 | | |
| | | | 3 PLACE DECIMAL ± .010 | APP'D | 8-2 | | |
| | | | 2 PLACE DECIMAL ± .03 | APP'D | | | |
| | | | ANGULAR ± 0°30' | APP'D | | | |
| | | | DIMENSIONS TO BE MET BEFORE PLATING. | APP'D | | | |
| | | | CORNER RADIUS .062 ON C' BORES AND SPOT FACES OF 1.250 DIA. OR LESS — .033 RADIUS ON GREATER THAN 1.250 DIA. | APP'D | | | |
| NEXT ASSY | USED ON | NEXT ASSY | FINAL ASSY | APP'D | | | |
| APPLICATION | | QTY REQD | | APP'D | | SCALE FULL | CODE 02731 SHEET 1 OF 1 |